

Shp Tues 07/06

Work Order ID 70352

Friday, June 03, 2011 10:44:36 AM



Item ID: D206-581-015

Accept



Setup Start



Revision ID:

Item Name: Step Handle Installation

Stop



Start Date: 6/3/2011 Start Qty: 2.00



Required Date: 6/3/2011 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D206-581

C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-581-015

CHG001

Sublot

for CL 11-6-6

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/6/38 (2)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sublot

(2)

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Page 2

Item ID: D206-581-015

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Date:

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Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-581-015

Location: 32

PPP Rev: A

11/6/7SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/7 JG

C21106107

# Checklist Print

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Page 1

Work Order ID: 70352

Parent Item: D206-581-015

Parent Item Name: Step Handle Installation

Start Date: 6/3/2011

Required Date: 6/3/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: Ipp Rev:A New Issue 10-07-16 JLM Verified By:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

SR D4103-1  
Step / Handle

Location Loc Qty Loc Code

ENG 1  
60340 1

SR 80-005-3-8  
Insert

Location Loc Qty Loc Code

ST379 11  
115271 4  
115669 7

SR MS27039-4-11  
Screw

Location Loc Qty Loc Code

ST292 90  
104016 49  
3355 41

SR NAS1149D0416J  
Washer

Location Loc Qty Loc Code

ST298 231  
114884 31  
116513 200

110 Each 1.0000 1 370366 11/6/75p

110 Each 11.0000 2 4

110 Each 90.0000 2 4

110 Each 231.0000 2 4 11/4/13 SP2

# Picklist Print

Friday, June 03, 2011 10:44:33 AM

Page 2

Work Order ID: 70352

Parent Item: D206-581-015

Parent Item Name: Step Handle Installation



Start Date: 6/3/2011

Required Date: 6/3/2011

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

110

Each

3.067.000

2

4



11/6/35 20

Washer

## Location

## Loc Qty

## Loc Code

FP-B

8

116805

8

ST298

3059

116025

16

116805

0

117291

443

117460

1600

117591

1000

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Shop Packet Print

Page 2

REFERENCE ONLY

## 5.0 PART LIST

## 5.1 D407-581-111/-011 AND D206-581-113/-013/-014/-015/-017 KITS

Qty -111	Qty -113	Qty -011	Qty -013	Qty -014	Qty -015	Qty -017	Part Number	Description
X							D407-581-111	PRE-FLIGHT KIT (407)
	X						D206-581-113	PRE-FLIGHT KIT (206A/B/L/L1/L3/L4)
2		X					D407-581-011	PRE-FLIGHT STEP KIT, LH/RH (407)
	1		X				D206-581-013	PRE-FLIGHT STEP KIT, LH (206A/B/L/L1/L3/L4)
	1			X			D206-581-014	PRE-FLIGHT STEP KIT, RH (206A/B/L/L1/L3/L4)
4	4				X		D206-581-015	STEP HANDLE KIT
						X	D206-581-017	RETENTION STRAP KIT
						2	D3031-3	LOOP
		1	1	1			D4101-041	PRE-FLIGHT STEP ASSEMBLY
			1				D4102-1	SHIM (206 LH)
				1			D4102-2	SHIM (206 RH)
		1					D4102-3	SHIM (407)
					1		D4103-1	STEP HANDLE
						1	D4104-041	DOUBLER ASSEMBLY
						1	D4105-1	STRAP
						2	80-004-2D8	INSERT
					2		80-005-3-8	INSERT
		6	6	6			80-005-3-16	INSERT
						8	CR3243-4-1	RIVET
						2	MS21042L3	NUT
						2	MS24694-S47	SCREW
						2	MS24694-S50	SCREW
						2	MS24694-S52	SCREW
					2		MS27039-4-11	SCREW
		6	6	6			MS27039-4-14	SCREW
						2	NAS1149D0332J	WASHER (or AN960JD10L)
		6	6	6	2		NAS1149D0416J	WASHER (or AN960JD416L)
					2		NAS1149D0463J	WASHER (or AN960JD416)

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Revision: C  
Date: 10.07.10

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries